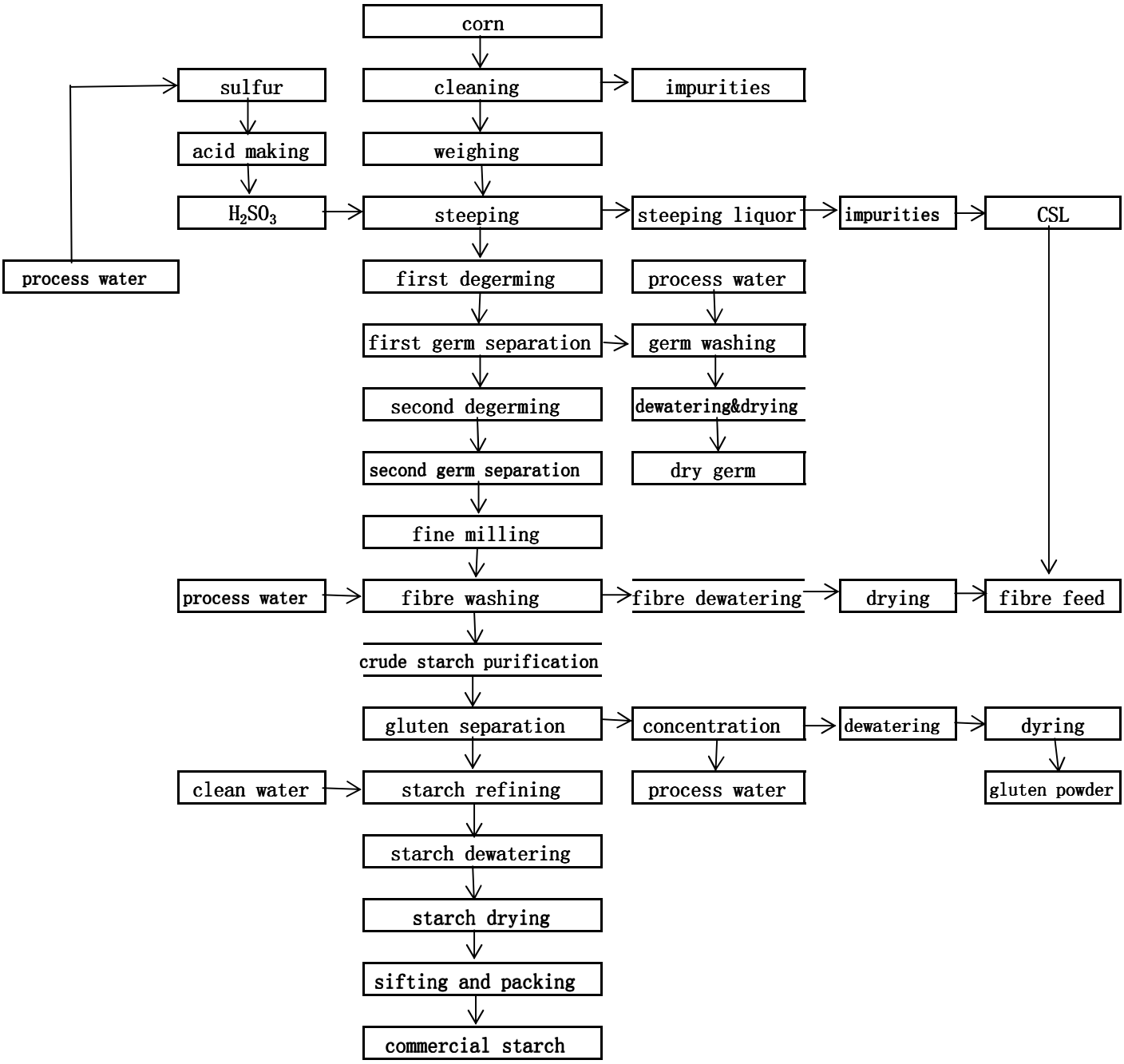
corn
sulfur
cleaning
impurities
acid making
weighing
$H_2SO_3$
steeping
steeping liquor
impurities
CSL
process water
first degerming
process water
first germ separation
germ washing
second degerming
dewatering&drying
second germ separation
dry germ
fine milling
process water
fibre washing
fibre dewatering
drying
fibre feed
crude starch purification
gluten separation
concentration
dewatering
dyring
clean water
starch refining
process water
gluten powder
starch dewatering
starch drying
sifting and packing
commercial starch